**Fabric defect**

**Slub:**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
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| **Defect Number** | | | | | | | | | | | | | | | | | | | | | | | | | | : | | 0001 | | | | | | | | | | | | | | |
| **Defect Name** | | | | | | | | | | | | | | | | | | | | | | | | | | : | | Slubs | | | | | | | | | | | | | | |
| **Defect Type** | | | | | | | | | | | | | | | | | | | | | | | | | | : | | Isolated Defects | | | | | | | | | | | | | | |
| **Fabric Type** | | | | | | | | | | | | | | | | | | | | | | | | | | : | | Shirting and Dress Goods - Plain Weave | | | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Threshold Scale for Slubs — These graduations of slubs are designed to facilitate determination of thresholds-for-penalty in point grading. Scale of 1 to 5 with 1 being the lowest penalty and 5 being the highest penalty.  Severity: Minor  Category: III | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | | | | | | | | | | | | | | | | | : | | 0002 | | | | | |
| **Defect Name** | | | | | | | | | | | | | | | | | | | | | | | : | | Slubs | | | | | |
| **Defect Type** | | | | | | | | | | | | | | | | | | | | | | | : | | Isolated Defects | | | | | |
| **Fabric Type** | | | | | | | | | | | | | | | | | | | | | | | : | | Shirting and Dress Goods - Plain Weave | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Threshold Scale for Slubs — These graduations of slubs are designed to facilitate determination of thresholds-for-penalty in point grading. Value of 1.  Severity: Minor  Category: III | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Related Defects** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | | | | | | | | | | | | | | | : | 0003 | | | | | | | | | |
| **Defect Name** | | | | | | | | | | | | | | | | | | | | | : | Slubs | | | | | | | | | |
| **Defect Type** | | | | | | | | | | | | | | | | | | | | | : | Isolated Defects | | | | | | | | | |
| **Fabric Type** | | | | | | | | | | | | | | | | | | | | | : | Shirting and Dress Goods - Plain Weave | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Threshold Scale for Slubs — These graduations of slubs are designed to facilitate determination of thresholds-for-penalty in point grading. Value of 2.  Severity: Minor  Category: III | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | | | | | | | | | | | | : | | 0004 | | | | | | | | | | | | | | | | | | | | | |
| **Defect Name** | | | | | | | | | | | | | | | | | | : | | Slubs | | | | | | | | | | | | | | | | | | | | | |
| **Defect Type** | | | | | | | | | | | | | | | | | | : | | Isolated Defects | | | | | | | | | | | | | | | | | | | | | |
| **Fabric Type** | | | | | | | | | | | | | | | | | | : | | Shirting and Dress Goods - Plain Weave | | | | | | | | | | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Threshold Scale for Slubs — These graduations of slubs are designed to facilitate determination of thresholds-for-penalty in point grading. Value of 3.  Severity: Minor  Category: III | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | | | | | | | | | : | | 0005 | | | | | | | | | | | | | | | |
| **Defect Name** | | | | | | | | | | | | | | | : | | Slubs | | | | | | | | | | | | | | | |
| **Defect Type** | | | | | | | | | | | | | | | : | | Isolated Defects | | | | | | | | | | | | | | | |
| **Fabric Type** | | | | | | | | | | | | | | | : | | Shirting and Dress Goods - Plain Weave | | | | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Threshold Scale for Slubs — These graduations of slubs are designed to facilitate determination of thresholds-for-penalty in point grading. Value of 4.  Severity: Minor  Category: III | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | | | | | | : | | 0006 | | | | | | | | | | | | | | | | | | | |
| **Defect Name** | | | | | | | | | | | | : | | Slubs | | | | | | | | | | | | | | | | | | | |
| **Defect Type** | | | | | | | | | | | | : | | Isolated Defects | | | | | | | | | | | | | | | | | | | |
| **Fabric Type** | | | | | | | | | | | | : | | Shirting and Dress Goods - Plain Weave | | | | | | | | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Threshold Scale for Slubs — These graduations of slubs are designed to facilitate determination of thresholds-for-penalty in point grading. Value of 5.  Severity: Minor  Category: III | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | | | | | | | | | | | | | | | | | | : | | | 0182 | | | | | | | | | | | | | |
| **Defect Name** | | | | | | | | | | | | | | | | | | | | | | | | : | | | Slub | | | | | | | | | | | | | |
| **Defect Type** | | | | | | | | | | | | | | | | | | | | | | | | : | | | Isolated Defects | | | | | | | | | | | | | |
| **Fabric Type** | | | | | | | | | | | | | | | | | | | | | | | | : | | | Single Knit Fabrics | | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Slub — This defect is the result of short, thick, or heavy place in the yarn commonly referred to as a slub.  Severity: Minor  Category: II | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | | | | | : | | 0042 | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Name** | | | | | | | | | | | : | | Sluggy Filling | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Type** | | | | | | | | | | | : | | Weft lines, horizontal lines | | | | | | | | | | | | | | | | | | | | | | |
| **Fabric Type** | | | | | | | | | | | : | | Bottomweights - Sateen Derivatives | | | | | | | | | | | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Sluggy Filling — This defect is the result of fly waste being spun into the yarn during the spinning process.  Severity: Major  Category: II | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | | : | | 0079 | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Name** | | | | | | | | : | | Slubby Filling | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Type** | | | | | | | | : | | Weft lines, horizontal lines | | | | | | | | | | | | | | | | | | | | | | | | |
| **Fabric Type** | | | | | | | | : | | Bottomweights - Plain Weave Derivatives | | | | | | | | | | | | | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Slubby Filling — This results from a filling yarn package that contains numerous slubs.  Severity: Major  Category: II | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | : | | 0101 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Name** | | | | | | | : | | Loom Waste | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Type** | | | | | | | : | | Weft lines, horizontal lines | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Fabric Type** | | | | | | | : | | Shirting and Dress Goods - Chambray | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Loom Waste — This is the result of accumulated fly waste having been blown into or pulled into the loom shed by the shuttle or filling yarn.  Severity: Minor  Category: II | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | : | | | | | 0110 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Name** | | | | | | | : | | | | | Warp Burl | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Type** | | | | | | | : | | | | | Warp lines, vertical lines | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Fabric Type** | | | | | | | : | | | | | Bottomweights - Twill Derivatives | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Warp Burl — A distortion resulting from some superfluous material such as a thick slub, waste, or wild yarn being removed with a burling tool.  Severity: Minor  Category: I | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | | | : | 0111 | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Name** | | | | | : | Filling Slub | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Type** | | | | | : | Weft lines, horizontal lines | | | | | | | | | | | | | | | | | | | | | | |
| **Fabric Type** | | | | | : | Bottomweights - Twill Derivatives | | | | | | | | | | | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Filling Slub — Filling yarn with a short thick place in a yarn.  Severity: Minor  Category: II | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | : | 0112 | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Name** | | | : | Filling Slub | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Type** | | | : | Weft lines, horizontal lines | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Fabric Type** | | | : | Bottomweights - Sateen Derivatives | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Filling Slub — Filling yarn with a short thick place in a yarn.  Severity: Minor  Category: II | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | : | 0115 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Name** | : | Warp Slub | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Type** | : | Isolated Defects | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Fabric Type** | : | Shirting and Dress Goods - Oxford or Basket | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Warp Slub — A place where the warp end contains a slub or segment of increased diameter.  Severity: Minor  Category: III | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| **Defect Number** | | | | | | | | | | | | | | | | : | | | 0182 | | | | | | | | | | | | | | | | | | |
| **Defect Name** | | | | | | | | | | | | | | | | : | | | Slub | | | | | | | | | | | | | | | | | | |
| **Defect Type** | | | | | | | | | | | | | | | | : | | | Isolated Defects | | | | | | | | | | | | | | | | | | |
| **Fabric Type** | | | | | | | | | | | | | | | | : | | | Single Knit Fabrics | | | | | | | | | | | | | | | | | | |
| **Description** | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Slub — This defect is the result of short, thick, or heavy place in the yarn commonly referred to as a slub.  Severity: Minor  Category: II | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |